21089 S/135/61/000/005/001/011 A006/A101

Investigating the cutting with arc plasma ...

power and the cutting properties of the plasma jet which are determined by the arc current and voltage, gas consumption and composition, length and diameter of the nozzle channel and the distance of the nozzle from the surface to be cut (Fig. 2 and 3). Maximum efficiency of plasma arc cutting is assured by maximum possible welding current and are voltage, least possible distance of the nozzle from the surface of the sheets to be cut, minimum length of the nozzle channel, and optimum gas consumption and nozzle diameter. The cutting rate can be increased by using gases or gas mixtures of high ionization potentials. Comparison data on the cutting rate by various methods are given in a table. Plasma arc cutting with a jet singled out from the cathode flame can be employed for cutting various non-electric conducting materials, such as refractory bricks, concrete, granite, carborundum etc. The process can be performed either manually or automatically. According to data submitted by engineer V. P. Norenko of Kramatorsk at the Moscow Welding Conference in March 1960, the method assures satisfactory properties of the cut when preparing stainless steel sheets for welding. On the basis of IMET-104 torch, an improved design - the MM3T-106 (IMET-106A) torch was developed in 1960, intended for automatic and manual cutting, at 300 - 350 . amp current and 15 kw maximum power. The water-cooled adapter contains a screwedin nozzle with a conical contact surface and threaded lower section (Fig. 6).

Card 2/10

?1009 S/135/61/000/005/001/011 A006/A101

Investigating the cutting with arc plasma ...

The minimum wear of the nozzle is  $0.01 \cdot 0.02 \, \mathrm{g/kw-hr}$  when using argon. The torch and its connection system are shown in Figures 5 and 7. It can be employed for metal cutting with both an arc singled out from or coinciding with the cathode flame. The cutting process is stable and no special equipment is needed. The torch can be mounted on any oxygen cutting assembly and will prove most suitable for manual cutting of up to  $10-15 \, \mathrm{mm}$  thick metals.

Figure 1:

Schematic representation of plasma cutting process:

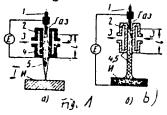
a - with plasma jet singled out from the cathode flame; b - with plasma jet

coinciding with the cathode flame; 1 - electrode; 2 - nozzle; 3 - cooling

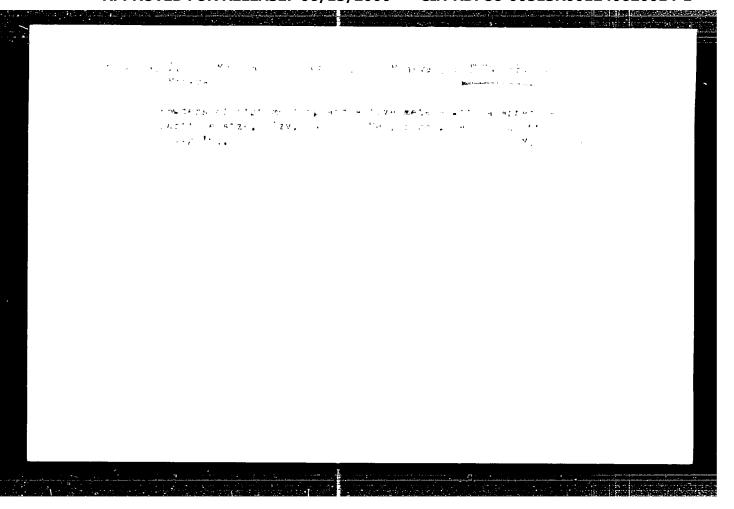
Figure 1: water; 4 - cathode flame; 5 - plasma jet. E - current

feed source; I - work piece; 1 - sinking of the arc

into the channel



Card 3/10



ACC NR: AP6036450 THATCH, CODE: 12/03/5/5/5/ AUTHOR: Petrunichev, V. A. (Moscow); Michaelev, V. I. (Moscow) ORG: none TITLE: Plasma spraying method of producing retractory-metal system. Our posts of a SGURUE: AN SSSR. Izvestive Metalli, and the transfer of the state of t retractors metal , symmetical part sum, is a class TOPIC TAGS: metal powder, refractory metal powder production, metal powder ABSTFACT: Spherical particles, I to me, it is nester, were obtained to me, the me metal people of plane are spread to me to the effect of the control of the second of the and the second of the second o the spheroidizing takes place in a stallness-likely chamber into which the governor suspended in a stream of an inert past, we blown. The yield of spherical particles is at least 90%. Ultrafine (on the azonup long than oil w) powers of tumeries materials may also be produced at a farmly night rate by vaporization of standard powders in the plasma arc. Orig. art. aus: 4 figures. SUB CODE: 11, 13/ SUBM DATE: 080cto5/ ORIG REF: 006/ OTh REF: 602/ ATD PRESS: 5108 Gue: 669:621.762.001

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YEROKHIN, A.A. (Moskva); PETRUNICHEY, V.Ar (Moskva)

Kinetics of the melting process and electrode metal transfer during arc welding. Izv. AN SSSR. Otd. tekh. nauk Met. i topl. no.2:70-77

Mr-Ap '59. (MIRA 12:6)

1. Institut metallurgii AN SSSR.

(Electric welding)
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PETRUEICHEV, V.A., insh.

Distribution of hot are flow in welding under flux. Swar. proizv. no.4:19-22 Ap '58. (MIRA 11:4)

1. Institut metallurgii imeni A.A. Baykova AM SSER. (Electric welding)

BR

ACCESSION NR: AT4026353

S/0000/62/000/000/0174/0180

AUTHOR: Petrunichev, V. N.

TITLE: Alternating current power supply sources for addressing systems

SOURCE: Konferentsiya po obrabotke informatsii, mashinnomu perevodu i avtomaticheskomu chteniyu teksta. Moscow, 1961. Vy\*chislitel¹naya i informatsionnaya tekhnika (Information processing and computer technology); sbornik materialov konferentsii. Moscow, 1962, 174-180

TOPIC TAGS: power supply, parametron, alternating current power supply, curcuit design, memory, addressing

ABSTRACT: The author points out the interest in the recent use of the frequency or phase of HF harmonic oscillations for the transmission of information in computer systems and in the feeding of logical and memory circuits with short a-c or HF voltage bursts (radio pulses). The advantages of this system are briefly discussed; particular attention is called to the parametron - a new logical and memory element recently introduced into computer engineering. Some of the features of this device are noted. Described in the body of the present article is a radio pulse feed system for the magnetic address system of a long-term capacitance memory device (DEZU). This pulse power

ACCESSION NR: AT4026353

supply unit was developed at the Laboratoriya elektromodelirovaniya (Laboratory for Electrosimulation). The system consists of two radio pulse's sources. Source 1 provides radio pulses with a filling (priming) frequency of 150 kc and is used to feed the input address system of the long-term capacitance memory (DEZU), by means of which system the pulse is doubled in frequency and fed to one of the cards in the unit of the DEZU. In this manner, all the information recorded on this card is read out. The required word is selected from this information by means of the output address system designed with parametrons. This system is powered by source 2 which furnishes pulses with a filling (priming) frequency of 600 kc. Both sources are close-coupled in frequency and phase of oscillations, with the driving or master source being No. 2, which synchronizes the pulse frequency of source No. 1 in a mode of division by 4. The system operates with delay, being triggered by a pulse received from the machine control unit, upon access to Orig. art. has: 4 figures.

ASSOCIATION: None

SUBMITTED: 00

DATE ACQ: 16Apr64

ENCL: 00

SUB CODE: IE, CP

NO REF SOV: 003

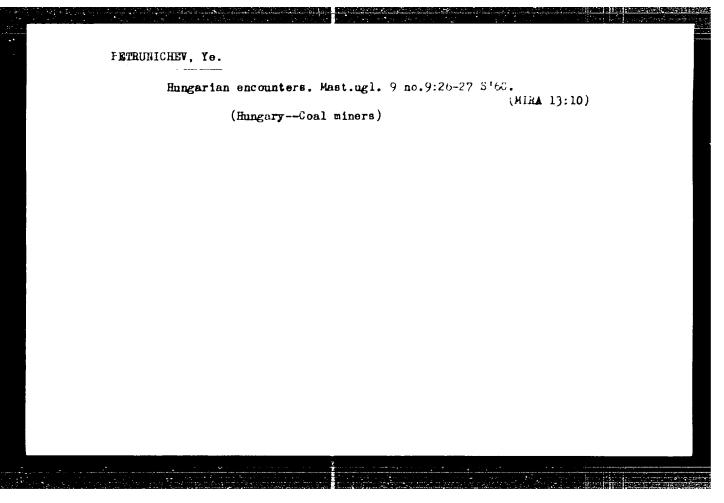
OTHER: 000

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VASHITTI, A.M., mean; H. M.M. vi, V.I., mean; INTRODUCTIV, t.K., med.

(Comparing an information techniques) Vychicditelinaia i informat insmala technika; observit materialov. Tookwa, V.es. in-t conduct i techn. Internatii As SKSS, 742.

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**5/724/61/000/000/010/020** 

AUTHOR: Petrunin, A.M.

TITLE: The casting of large AA8 (AL8) alloy casting

Liteynyye alyuminiyevyye splavy; svoystva, fekhnologiya plavki, lit'ya i termicheskoy obrabotki. Sbornik statey. Ed. by I. N. Fridlyander SOURCE:

and M. B. Al'tman. Moscow, Oborongiz, 1961, 79-87.

The paper describes the various precautions that must be introduced at TEXT: every step of the smelting of the metal, the pouring of the casting, the knocking out of the core, and the heat treatment, all of which are required to counteract the tendency of the AL8 alloy toward oxidation in the liquid state. All of this is especially consequential in the casting of large parts. The paper describes the smelting of AL8 alloy in shaft-type electric furnaces and in graphite crucibles of a 100-120-kg capacity. It details the composition of the protective coating, which prevents the entry of the Fe of the cast-iron and steel crucibles into the smelted alloy. Preheat to 600-700°C of the crucibles and the use of small lumps in the charge is recommended to accelerate the process as much as possible. Use of a flux consisting of 60% dewatered carnallite and 40% fluorspar is recommended. Appx. 0.05-0.07% each Be and Ti help to reduce oxidation and, hence, formation of "blackening." The most desirable mechanical casting procedure is outlined in detail. In order to

Card 1/2

The casting of large A A8 (AL8) alloy castings.

S/724/61/000/000/010/020

facilitate the knocking out of the cores from the castings and to minimize the oxidation of metal in the mold in the process of solidification, especially in large castings, a new core mixture is proposed which contains additions of 2.5% caustic sulfide binder and 0.75% pectic glue, also a protective addition of 1% boric acid, all with a moisture of 3.5-4%. The mixture was prepared with Lyubertsy sand with an addition of 5% Tombov clay. Measures required to minimize the shrinkage stresses both during solidifaction and during the subsequent cooling are described, and extreme caution in exposing the freshly-cast parts to impact blows, such as those of pneumatic hammers, is urged. Details of the pouring-system geometry required for parts of various shapes are set forth, and the pouring system for large parts is exemplified in a detailed cross-section. The dependence of the mechanical properties of sand-cast parts made of AL8 alloy on the size of the micrograin is graphically portrayed, and a heat treatment consisting of the heating of AL8-alloy parts in furnaces with air circulation at a temperature of 435 ±50 for 15-20 hrs and their cooling in water at 95-100° or in oil at 40-50° is defailed. It is concluded that the only means for a further improvement of the mechanical properties of thick-walled castings in sand molds would be the introduction of chillers, i.e., an increase in the rate of cooling, which would afford the development of a structure with a finer dendritic texture. There are 2 figures only.

Card 2/2

21158

8/032/61/027/004/018/028 B103/B201

15.2142 AUTHORS:

Petrunin, A. M. and Petrunin, I. Ye.

TITLE:

Test of friction cermets for adhesive power to the steel

carcass

PERIODICAL:

Zavodskaya laboratoriya, v. 27, no. 4, 1961, 461

TEXT: The authors suggest a method of testing cermets for shearing in a system devised by them for this purpose. It is possible thereby to control the quality of adhesion of such substances to the steel carcass. It is stated that an increase of the content of nonmetallic components causes this adhesion to be impaired considerably. The use of cermets for heavy duty brakes is thus reduced. The intermediate metal powder layer suggested by the authors [Abstracter's note: No reference] to serve as a base for cermets augmented the adhesive power (after pressing and sintering) to the steel carcass, and, thus, the serviceability under heavy stress. However, the quality of adhesion of various sets of cernets is in this case very difficult to be evaluated by comparison. To find a way out of this difficulty, the authors tested annular cermets for shear-

Card 1/2

21158

S/032/61/027/004/018/028 B103/B201

Test of friction cermets for ...

ing in their new device [Abstracter's note: Figure is too unclear for reproduction] which is clamped between the jaws of a tensile-testing machine. The latter is kept under stress until the sample suffers breakdown, and the shearing resistance is determined by the formula:

shear =  $P/F \, kg/mm^2$ . Here, P denotes the maximum destructive load in kg, F is the area of the cross section of the annular sample at the site of shearing in mm<sup>2</sup>. The effect of friction may be neglected. To prepare the samples, 2-3 workpieces are selected from a set of cermets, and turned into annular samples with external diameters of  $28 \pm 0.05$  mm and an inside diameter of  $12 \pm 0.1$  mm. To indicate the breaking direction, a 0.75-mm deep cut is applied externally to the sample at the boundary with the steel carcass. The authors' method not only allows the control of adhesion, but also a more accurate choice of pressure for sintering. There is 1 figure.

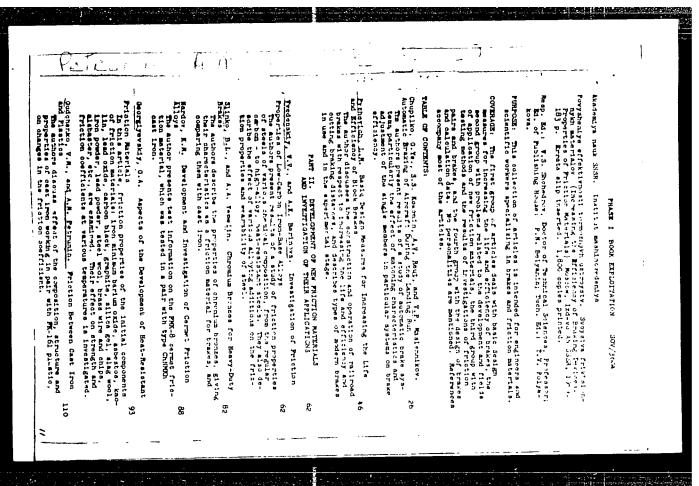
Card 2/2

APPROVED FOR RELEASE: 06/15/2000 CIA-RDP86-00513R001240620014-1"

4

PETRUNIN, A.M.; LOKTIONOVA, N.A.; AL'TMAN, M.B., rukovoditel' raboty;
Prinimali uchastiye: LOZHICHEVSKIY, A.S.; SHKROB, V.A.; POSTNIKOV,
A.S.; ARBUZOV, B.A.; PANTYUSHKOVA, N.S.; POBOCHINA, T.V.;
PATRUSHEV, L.M.

Mastering the production of large Al8 alloy castings. Alium. splavy no.1:150-159 '63. (MIRA 16:11)



480 Nr
AUT Guarty, in the
Chair and
TITLE:
Operuting the desired and the second of the
SOURCE: The desired of the control o
TOPIC TAGS: aluminum alloy, night obsension y, metal property/ADSS aluminumy
ABSTRACT: A method of manufacturing large Algo wrought aluminum-alloy parts has been developed. The alloy contains olds Ms. 1038 Ct. 6.4% Ct. and 0.2% Ct with an impurity content of not more than 10.2% Mn. 1038 Pe. 0.17% Un and 0.039% 1.1.  Machined, round ingots, the mm in transfer and 1.% mm long, and 292 mm in dismeter and 740 mm long were forget into class of 0 mm in thanever and 060 mm thick, and the mm in diameter and 370 mm thick, respectively. The disks were solution-heat treated at 520C, water quenches, and artificially ased at 10 m for 17 nr. In this thicking the disks had a tensile strength of the six mm', a yield strength of 17—10 as much and an elongation of 8—12%. Anisotropy of mechanical properties did not exceed 2 as
Card 1/2
The second secon

141311-66 ACC NR: <sub>AT602494</sub> 7	ζ,	7
for tensile strength we obtained have about the same as that include have specimens and copying more formulations were tested for correston formulations the reduction in strength and elements depending on the reduction in formulation (depending on the reduction in formulation of the formulation of the formulation of the formulation of the light and while 8 tables.	enter the control of the forest the control of the forest the control of the cont	en Standa Dysteria Historia Standard
SUB CODE: 11, 13, SUBM DATE: none, ALL		
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PETRUNIN, A.M.; PETRUNIN, I.Ye.

Testing friction ceramic metals for their strength of adherence to steel frames. Zav. lab. 27 no. 4:461 '61. (MIRA 14:4) (Ceramic metals) (Adhesion)

18 8100 24 7500 1.1210 188, 3008,3108 288, 3008,3108 2808, 3008,3108

AUTHORS: Al'tshuler, L. V., Kormer, S. B., Bakanova, A. A., retruccia.
A. P., Funktikov, A. I., Gubkin A. A.

TITLE: Irregular conditions of oblique collision of smack waves in solids

PERIODICAL: Zhurnal eksperimental'noy i teoreticheskoy fiziki, v. 4. no. 5(11), 1961, 1362 - 1393

TEAT: On the basis of papers by V. Blikney, A. Taub (3b. Voprosy raketho) tekhniki, 1. 1951; L. D. Landau, Ye. M. Lifshits (Mekhaniku sp.oshnykh sred - Mechanics of Continuous Media, Gostekhizdat, 1954), C. J. Ryzhov, S. A. Khristianovich (PMM, 22, 586, 1958), Ya. B. Zel'dovich, Jandel'man, and Ye. A. Fecktistova (DAN SSSR. 136, 1325, 1961) the authors describe a method of producing and recording irregular conditions for the collision of shock waves in solids. The experimental arran ement is shown in Fig. 2a. The detonation waves which enter the specimen at a slant cause anock waves with amplitudes of retween 3 and 4.105 atm. Another arrangement waves with amplitudes of retween 3 and 4.105 atm. The parameters of the Card 1/3

26693

| **3**/0**56, 6**1/0**4**1 | 005/1 | 6 | 135 | **B**109, **B**102

Irregular conditions of oblique . ..

three-shock configuration forming as a result of the collision of the shock waves, are given for aluminum, lead, iron, and copper bodies Near the critical angle at which a shock wave can still arise pressure was found to rise by from 5 to 8 times. When the waves have greater amplitudes, pressure in the collision region rises up to 4 \* 100 atm in algument. In steel, copper, and lead it may even reach  $7 \cdot 100$  atm of the waves collide at right angles. The results are analyzed by means of the method of the impact polars It is shown that the picture with only one tangential discontinuity cannot be employed in describing the irregular conditions of the oblique collision of weak shock waves in the metal. The authors present a method of determining pressure and density behind the reflected wave front from the parameters of the three-shock configuration Pressure and density for the collision of strong shock waves in aluminum were calculated as examples. It was found that the incident and reflected waves increase the density of aluminum up to 6.12 g, cm M. P. Speranskaga, N. S. Tenigin (deceased), A. N. Kolesnikova, M. S. Shvetsov, L. N. Gore, va. and M. V. Sinitayn are thanked for assistance and information. There are 14 figures, / tables, and 9 Soviet refer nces.

SUBMITTED: May 18, 1961 Card 2/3

AL'TSHULER, L.V.; KORMAR, S.B.; BAKANOVA, E.R.; PETRUNIE, A.F.;
FUNTIKOV, A.I.; GUBLIE, F.A.

Irregular conditions of oblique collision of shock waves in solids. Zhur. eksp. i teor. fiz. 41 no.5:1382-1393 N (61.

(Shock waves)

AL\*TSHULER, L.V.; PETRUNIN, A.P.

X-ray diffraction study of the compressibility of light substances in oblique collisions of shock waves. Zhur. tekh. fiz. 31 no.6:717-725 Je \*61. (MIRA 14:7) (X riys--Diffraction) (Shock waves)

23728

0,657/61/31/24, 11 113 2116/2203

F -

Al'tshuler, L. V. and Petrunin, A. P.

TITLE:

AUTHORS:

X-ray study of the compressibility of light substances in

slanting collision of shock waves

PERIODICAL: Zhurnal tekhnicheskey fiziki, v. 31, no. 6, 1961, 717-725

TEXT: The present paper describes an X-ray method for studying regular slanting reflections and slanting collicions of shock waves in solids and liquids. The method corves for determining the pressures and densities in the region of stepwise "twofold" compression behind the front of reflected shock waves. The authors investigated light metals (magnesium, aluminum) and light-atom compounds diaphanous to X-rays (water, paraffin, plexiglass). They found, for all substances in the area of reflection, high densities and pressures of 100,000 - 900,000 kg/cm exceeding by a multiple the pressures of the lightness before collision. Reflections with relatively shall angles of inclience of shock waves are studied. It is shown that the parameters of the incident waves and the angle formed by the front of the reflected should wave with the reflection plane must be

Card 1/8

2×728

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X-ray study of the compressibility ...

known to determine the parameters in the region of twofold compression. For determining this angle, the authors used the pulse radiography illustrating the momentury position of shock waves within the X-rayed specimen. To illustrate the method, they first study the collision of waves of the same intensity (reflection of a wave from an absolutely rigid obstacle) (Fig. 2. In regular reflection, the space above the reflecting wall is divided into three re ions: "O" is the region of rest, "'" is the region of a single shock-c mirescien between the fronts of the incident and the reflected wave, "C" in the region of twofold shock-compression between the front of the reflected wave and the obstacle. Fig. 2 shows the position of the incident and of the reflected wave for two points of time. q are the velocities of the substance flow. The following equations  $D_{12} = D_1 \frac{\sin \beta}{\sin \alpha} + U_1 \cos (\alpha + \beta),$ are written down:

$$\Delta U_{12} = U_1 \frac{\cos \alpha}{\cos \theta} \,, \tag{2}$$

$$\Delta U_{12} = U_1 \frac{\cos \sigma}{\cos \beta}, \qquad (2)$$

$$\delta_2 = \sigma_1 \frac{D_{12}}{D_{12} - \Delta U_{12}}, \qquad (3)$$

$$P_2 = P_1 + \rho_0 \sigma_1 D_{12} \Delta U_{12}, \tag{4}$$

Card 2/8

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X-ray study of the mode and that t is the velocity of the mode and the inverse of the incident way. It is the velocity of the incident of the incident way. If  $t_{12}$  is the charge of the incident of the incident way. If  $t_{12}$  is the charge of the incident way. If  $t_{12}$  is the charge of the incident way. If  $t_{12}$  is the charge of the incident way. If  $t_{12}$  is the charge of the incident way, is the pressure in Time to the incident of the incident of the incident entry of the incident of the incident way. If  $t_{12}$  is the pressure in Time to the incident of the incident entry of the incident e

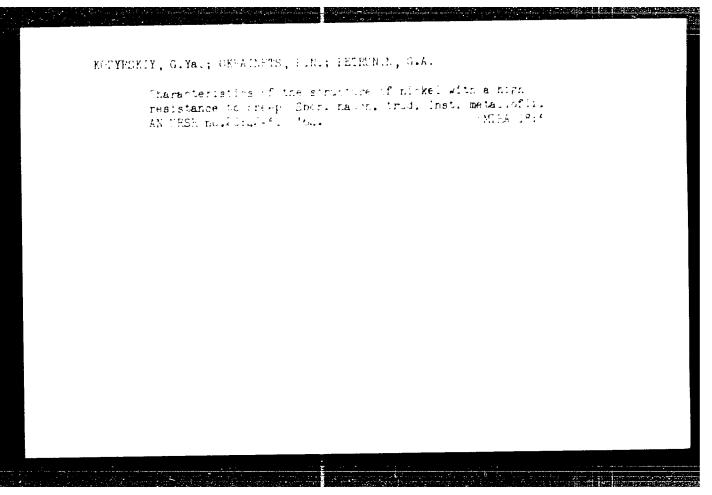
3, 37/61/131/016 31 19 B11/ 3203 X-ray study of the common waity ... . . . . . nele can be determined, like f. is written love for the . . I may go how the arrangement of exceriments. from the X-roy 1200 cm. 2 was found from the the distance between the aluminum foils er . Which is the distance between them on the truly intensities of shock waves. on the proper tangers the explosion for ine muilit comme the control of the co St. 2004 The war energied by the in the in-表 3. t . 20 . 1 1 1 1 1 1 the alumns fair as to velocity discram [in the state of the lymphic adiabatics for the suistances investigate, with to the community . The Synonic aliabatics for magresidum and clu unu over ti o tito jujero sy J. M. Malsh. M.H. sice. D.G. Mc queen, F.L. Yusson Def. Or thys. Rev., 108, no. 0, 196-216, 1957) and L.V. Al'tabeler, J.J. Lormer, A.L. Pakanova, R.F. Trunin (hef. 3: ChETF, 38, no. 3, 1987), the correspondent from papers by J. M. Ballah. M.H. Rice (Ref. of C. Mar. 1991. 1991. 4, Lyril, 1997 and 1.7. Altenuler, A.A. Buth was been trouble (Lef. 1) Daw 25th, 121, no. [. 1998). The lynamic illustration of a colin was obtained by Ju. F. Hekseyev Card 4/8

X-ray study of the compression by ...

2005/16/73:1006, 10000
2006/73:1006, 10000

and V. F. Zrupnik, va., and that for playing as by A.A. Dakanova and R. F. Trunin. The fit obtains a reliculated. The authors thank irolescon V. A. Taukerman for device obvious A. I. Euzhmich and T.M. Ushakov for assisting to the experience of a minimum fakanova for a discussion. There are control to table, and a reference of a west-close and 2 non-Zoviet-close.

SUBLITIES: (32-y 11, 1)



EWP(k)/EMP(z)/EMA(c)/EMT(m)/EMP(b)/T/EMA(d)/EEP(t) Pf-4/Pad IJP( L 41360-65 S/0126/64/018/003/0454/0458 JD/HW ACCESSION NR: AP4048095 AUTHOR: Kozy\*rskiy, G. Ya.; Larikov, L. N.; Petrunin, G. A.; Shmatko, O. A. TITUE: The effects of the degree of deformation on polygonization and recrystallization of nickel SOURCE: Fizika metallov i metallovedeniye, v. 18, no. 3, 1984, 454-456 TOPIC TAGS: nickel deformation, polygonization, recrystallization, X ray analy sis, metallographic examination ABSTRACT: An investigation of the effects of deformation on the polygonization and recrystallization of Ni showed that the presence and the location of the point of intersection of the lines describing this relationship are conditional and affected by the choice of the quantitative characteristic of the two processes. Experiments were carried out with 99, 99% pure Ni melted in argon. Specimens were compressed at different temperatures to 30-80%, annealed for 8 hrs. and examin ed by metallographic and X-ray method. The temperature at which the initial recrystallization nuclei attain 10<sup>-3</sup> cm within eight hours was chosen as the quan-Card 1/2

L-41360-65

ACCESSION NR: AP4048095

titative characteristic for recrystallization and for polygonization—the temperature at which interference spots narrow by 25%. In Ni compressed by 80% the initial 10<sup>-3</sup> cm nuclei appear at 280 C and X-ray interference lines narrow by 20%. The findings of the authors stand in good agreement with other papers. Orig. art. has: 3 figures

ASSOCIATION: Institut metallofiziki AN Ukresk (Institute of Metal Physics, AN Ukresk)

SUBMITTED: 15Oct83

ENCL: 00

SUB CODE: MM

NO REF SOV: 007

OTHER: 003

сс ord 2/2

S/2601/63/000/017/0089/0097

ACCESSION NR: AT4010693

AUTHOR: Kozy\*rsky, G. Ya.; Petrunin, G. A.

TITLE: The effect of polygonization and recrystallization on the creep of nickel

SOURCE: AN UkrRSR. Insty\*tut metalofizy\*ky\*. Sbornik nauchny\*kh trudov, no. 17, 1963. Voprosy\* fiziki metallov i metallovedeniya, 89-97

TOPIC TAGS: Creep, polygonization, recrystallization, deformation nickel, nickel creep

ADSTRACT: In some pure metals, among them nickel, creep occurs during polygonization. Roentgengraphic and metallographic investigations of polycrystalline samples of annealed-nickel tested for creep showed that during the process of creep a polygonized structure was formed, as a result of which, resistance to creep increased. The speed of creep and time before disintegration depended on the degree of deformation from the initial polygonized structure of the samples. It depended also on the intensity of the process of polygonization and recrystallization taking place during creep. The intensity of these processes was determined to a considerable degree by the temperature and the initial structure. If the metals were strengthened, either as a result of previous deformation

Card 1/3

ACCESSION NR: AT4010693

or during the stage of incomplete creep, then during further creep a return to recrystallization was observed. If the initial deformation was sufficiently small, then during annealing which followed the deformation, a state of stable polygonization was reached which prevented recrystallization. In the cases when the initial deformation was sufficiently large, recrystallization occurred simultaneous with polygonization. This and other data were interpreted as follows: the polygonized structure formed during creep of before the test slowed down the process of creep; the maximally stable state of polygonization was obtained by a previous deformation equal to 2.9%; these samples had the lowest degree of creep and highest degree of durability. On the basis of investigations described in the article, the authors reached the following conclusions: (1) The stability of the initial polygonized structure during creep depends on the degree of previous deformation. (2) With an optimal degree of previous defermation the most stable state of polygonization is obtained. This polygonization has the highest resistance are sep and recrystallization. (3) Substructures formed as a result of deformations vi. ch differ from the optimal deformation have less resistance to recrystallization a d reep. Orig. art. has: 6 figures and 1 table.

Card 2/3

ACCESSION NR: AT4010693

ASSOCIATION: Insty\*tut metalofizy\*ky\* ANUkr RSR (Institute of the Metallurgical Physics

AN Ukr RSR

SUBMITTED: 00 DATE ACQ: 31Jan64 ENCL: 00

SUB CODE: SS, MM NO REF SOV: 005 OTHER: 005

Card 3/3

KOZYRSKIY, G.Ya.; PETRUNII, J.A.

Effect of polygonization and recrystallization on the presp of nickel, Shore nauch. rab. Inst. metallofiz. AN URSK no.17:89-163.

(MIRA 17:3)

# PETRUNING. A.

AID Nr. 984-13 6 June

# CREEP OF NICKEL (USSR)

Kozyrskiy, G. Ya., and G. A. Petrunin, IN: Akademiya nauk UkrSSR. Institut metallofiziki. Sbornik nauchnykh trudov, no. 16, 1962, 39-43.

S/601/62/000/016/005/029

The effect of the degree and temperature of prestraining on the creep behavior of 99.99% pure Ni vacuum annealed at 1100°C for 3 hrs has been studied. The effect of the prestrain temperature was studied on specimens prestrained by 6% at 20, 350, 550, or 700°C. Results of creep tests at 550°C under a stress of 6 kg/mm² show that with an increase in prestrain temperature from 20 to 350, 550, and 700°C, rupture life decreases from 60 to 52, 21, and 17 hrs, respectively; the duration of second-stage creep decreases from 55 to 50, 19, and 6 hrs, respectively; and the second-stage creep rate increases from 0.04% at 20 and 350°C to 0.23 and 0.5% at 550 and 700°C, respectively. Creep tests (under the same conditions as above) of the specimens prestrained at a constant temperature of 550°C by 2.5, 2.9, 6, and 13% showed

Card 1/2

AID Nr. 984-13 6 June

CREEP OF NICKEL [Cont'd]

8/601/62/000/016/005/029

that a 2.9% prestrain increased the average rupture life from 20 hrs for annealed specimens to 80 hrs, while a 6% prestrain reduced it to 20 hrs again, and a 13% prestrain to less than 20 hrs. A similar pattern of creep beand a 13% prestrain to less than 20 hrs. A similar pattern of creep behavior was observed in tests at 700 and 900°C with specimens prestrained havior was observed in tests at 700 and 900°C with specimens prestrained at 20°C. The optimum degree of prestrain found was to be 2.8% for 700°C at 20°C. Thus, for each temperature there is an optimal degree and 1.4% for 900°C. Thus, for each temperature there is an optimal degree of prestraining resulting in the highest heat resistance.

Card 2/2

KOZYRSKIY, G.Ya.; PETR'ININ, C.A.

Effect of the degree and temperature of prestressing on the creep of nickel. Sbor. nauch. rab. Inst.metallofiz. AN URSR no.lo:

(MIRA 16:5)
39-43 '62.

(Nickel-Hardening) (Creep of nickel)

\$ 601-62 000-014 006-012 1003-1203

AUTHORS Kozyrskiy, G. Ya. and Petrunin, G. A.

TITLE Deformation of grains located on the surface and within polycrystalline samples during

creep tests

SOURCE Akademiya nauk Ukrayiny'koyi RSR Instytut metalofyzyky. Sbornik nauchnykh rabot

no. 14. Kies. 1962. Voprosy fiziki metallos i metallosedenisa. 78. 83.

HXT—The usual accepted method for judging the structural changes taking place in metals during creeptests by investigations carried out on the surface of the samples is erroneous, as the surface grains with one or more free faces are under different conditions than those lying beneath the surface, especially at elevated temperatures. In the present work the authors investigated by X-ray and by metallographic methods whether the deformation of the surface grains in the samples is the same as that in the grains lower down, when the total deformation in 99.99% pure nickel samples is 5 to 7% as result of creep test. The structure of the grains lying 2 mm beneath the surface was investigated after cutting the sample and electrolytically removing the cold-worked surface. The conclusion is drawn that the mean deformation of grains on and beneath the surface is the same. There are 2 tables and 1 figure

Card 1-1

KOZYNSKIY, G.Ya.; Landkov, L.N.; suffidinty, s.A.; Jewaln'). . .

Effect of the segree of reformation in the tolygotization and seconystallization of nickel. Fiz. met. i metalloved. Id no.34.52-450 S. Tol.

2. Institut metallofiziki AS Tamush.

Packing for rotating shafts of centrifugal pumps in chemical sections
of by-product coke plants. Koks i khim. no.10:53-55 '57. (MIRA 10:11
<ol> <li>Dnepropetrovskaya mezhoblastnaya partiynaya shkola (for Mamon).</li> <li>Dnepropetrovskiy khimiko-tekhnologicheskiy institut (for Potapov).         (Centrifugal pumps) (Packing (Mechanical engineering))     </li> </ol>

```
MAMON, L.I., kand.tekhn.nauk; PETRUNIN, G.P.

Stepless regulation of the number of turns of a rotor in MGP-800 x 400-type centrifuges. Koks i khim. no.6:57-59 '60.

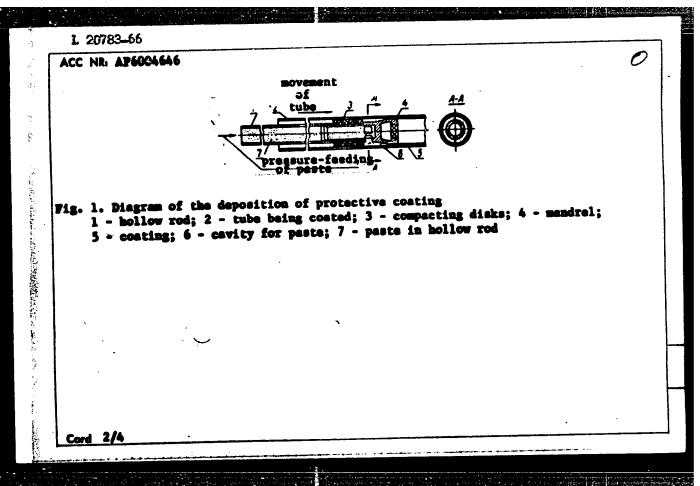
(MERA 13:7)

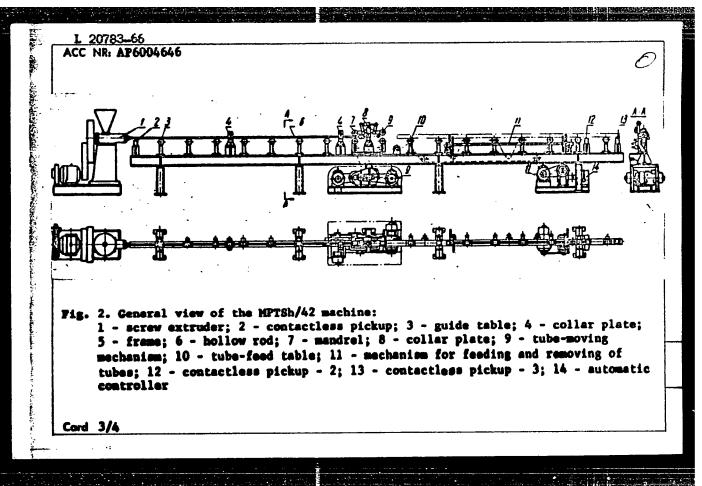
1. Dnepropetrovskiy khimiko-tekhnologicheskiy institut.

(Ammonium sulfate)

(Centrifuges)
```

L 20783_66	EWT(m)/EWP(y)/EWP(j	)/T/EWP(t)/EWP(k)/EWP(h)/EWP(1)/ETC(m)-6 IJP(c)
ACC NID ARK	204646	SOURCE CODE: UR/0383/65/000/005/0045/0047  G. P.; Furasov, M. D.; D'yachenko, R. I.
ORG: none TITLE: Mach forming in a	for depositing poleggressive media	ymeric protective coatings onto steel tubes per- sorudnaya promyshlennost', no. 5, 1965, 45-47 polymer, metal tube, corrosion/MPTSh 102/42 tube
ABSTRACT: ferrous and of polymeri investigate	The replacement of experience	tubes of ferrous merals having protective coatings to aggressive media is currently being extensively the authors describe the newly designed MPTSh 102/42 c materials the internal surface of seamless steel
the screw of rotating to	conveyer extrudes the page, or more exactly in	haste of polymeric material into the built and the ato the annular cavity between the mandrel and the burface of the tube with a uniform layer of the burface of the tube with a paste and the removal
paste. Auto	matic pickups trigger	ourface of the tube with a uniform layer and the removal and halt the feeding of the paste and the removal of a new tube onto the conveyer table. Laboratory





## L 20783-66

#### ACC NR: AP6004646

and operating trials of this machine produced positive results with respect to tubes of various dismeters and of a length of up to 7 m. The machine can deposit a 1-mm thick coating on 100 tubes of 42-mm dismeter per hour or on 48 tubes of 102-mm dismeter per hour. The thickness of the coating can be adjusted from 0.5 to 2 mm. This method of tube-coating can be employed as a protection against corrosion and as a means of prolonging the service life of tubes, provided that the coating material is applied in the form of a paste. Currently the Dnepropetrovak Institute of Chemical Tachnology, in collaboration with the Dneprodzerzhinek Mitrogenous Fertilizers Flant, is performing operating trials of the thus coated pipe in pipelines for the transport of aggressive fluids; this should prove to be a conclusive test. Moreover, it has been established that eventually the machine can be adjusted to coat pipe segments reaching 12 m in length. Orig. art. has: 2 figures.

SUB CODE: (5, 11, 13/ SUBM DATE: none/ ORIG REF: 000/ OTH REF: 000

Cord 4/4

2日ではませんでするとはなるのではないです。これには、これ

EWT(m)/EWP(w)/T/EWP(t)/ETI SOURCE CODE: UR/0185/66/011/006/0675/0677 IJP(c) L 41747-66 ACC NR: AF6018041 AUTHOR: Kozyrs'kyy, H. Ya .-- Kozyrskiy, G. Ya .; Petrumin, H. O .-- Petrumin, G. A. ORG: Institute of Metal Physics, AN UKrSSR, Kiev (Instytut metalofizyky AN URSR) TITIE: Effect of the prestressing temperature on the final structure and on the resistance of nickel to creep SOURCE: Ukrayins'kyy fizychnyy zhurnal, v. 11, no. 6, 1966, 675-677 TOPIC TAGS: nickel, creep, crystal lattice structure, temperature dependence, high temperature strength ABSTRACT: The purpose of the investigation was to determine the influence of the prestressing temperature on the disorientation of the substructure elements of nickel and to ascertain the effect produced as a result on the behavior of the nickel in creep. Nickel 99.99% pure was tested at 7000 and a load of 2.5 kg/mm2. The samples were prepared and their structure tested with x-rays by a procedure described earlier (G. Ya. Kozyrskiy et al., Issledovaniya po zharoprochnym splavam, v. VI, Izd-vo AN SSSR, 1960, p. 17). The nickel was deformed by tension to different degrees, from 0 to 4%, at temperatures -196, 20, and 300C at a rate of 4 x 10-3 sec-1. Before the prestressing the samples were annealed at 11000 for 4 hours and cooled slowly. Mechanical tests have shown that the best endurance to creep was exhibited by samples prestressed at 300C to 3%, or those prestressed at -196 and 20C to 2%. The results are discussed in light of data on the substructure elements produced in the nickel

APPROVED FOR RELEASE: 06/15/2000

Card 1/2

CIA-RDP86-00513R001240620014-1"

OSTROVSKIY, I.I., inzh., red.; GRIGOROV, I.I., inzh., red.;
MURASHEV, A.G., frzh., red.; FEGHURCHIK, S.A., inzh.,
red.; VEDEKIN, D.H., inzh., red.; KUDIKOV, M.H., inzh.,
red.; YELISEYEVA, Ye.Ye., inzh., red.; PETRUKIN, I.C.,
inzh., red.; CULIALSKIY, M.A., inzh., red.; POZDINAKOVA,
L.V., inzh., red.; EOKOV, K.V., inzh., red.

[Collections Nos.5, 6, 14, 43 of standard district uniform estimates for construction work] Sborniki No.5, 6, 14, 43 edinykh ralonnykh edinichnykh rastsenok na stroitelinye raboty. Moskva, Stroitzdat, 1965. 86 p. (MIRA 18:8)

1. Russia (1923- U.S.S.A.) Gosudarstvennyy komitet jo delam stroite.'stva. 2. Gosstroy CSSR (for Ostrovskiy, Vedenkin, Kudinot). 3. Lauchno-issledovatel'skiy institut ekonomiki stroitel'stva Gosstroya CSSR (for Grigorov, Murashev, Fetrunit, Yeliseyeva, Turianskiy, Fozdnyakova). 4. Gosudarstvennyy inctitut po proyektirovaniya predprivatly tovetnoy metallurgii (for Fechurchik). 6. Gosudarstvennyy (royektnyy institut po proyektirovaniyu (redprivatly texstil'noy (romyshlennosti (for Kokov).

PETRUNIN, I.Ye., kand. tekhn. nauk

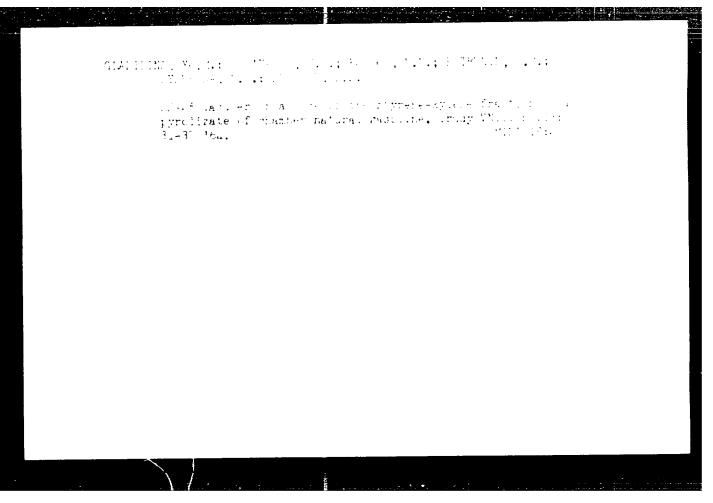
Review of R.Z. Esenberlin's book "Metal soldering in furnaces with a gaseous atmosphere." Svar. proizv. no.1:43-44 Ja '64. (MIRA 17:1)

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PETRUNIN, I.Ye., kand.tekhn.nauk; KOMAROV, V.M., inzh.

"Metal soldering in furnaces with protective atmospheres" by
R.E.Esenberlin. Reviewed by I.E.Petrunin. Swar.proizv.
no.8:43 Ag '60. (MIRA 13:7)
(Solder and soldering)
(Metallurgical furnaces--Protective atmospheres)
(Esenberlin, R.E.)
```

PETRUNIN, A.M.; PETRUNIN, I.Ye.

Testing friction ceramic metals for their strength of adherence to steel frames. Zav. lab. 27 no. 41461 '61. (MIRA 1414) (Ceramic metals) (Adhesion)



SEMENOV, S.S.; KOBYL'SKAYA, M.V.; KUZNETSOVA, O.A.; SOLOV'YEV, Yu.A.; ZAV"YALOV, V.G.; MASHIN, V.N.; VFLITSKAYA, O.Ya.; PETRUNIN, M.M.; RIF, L.L.

Starting a pyrolysis unit for chamber gasoline in the V.I. Lenin Oil Shale Processing Combine. Trudy VNIIT no.12:64-68 (MIPA 18:11)

VISHNYAKOVA, Ye.S., inzh.; RUMYANTSEVA, N.F., inzh.; BORONIGHEN, G.A., inzh.; PITINOVA, L.V., inzh.; PETRUNIN, N.I., inzh.; MESKIN, I.M., inzh.; ANDREYEVA, L.F., inzh.; EISHENKEVICH, G.V., inzh.; RYABININA, A.I., inzh.; MOSHNIN, N.S., red. gazety; MOFKOV, A.I., otv. red.; YUNITSKIY, V.P., red.; FLIGEL'MAN, S.M., red.; ROZHDAYKINA, V., tekhn. red.

[Kalinin Artificial Fiber Combine] Kalininskii korbinat iskustvennogo volokna. Kalinin, Kalininskoe knizhnoe izd-vo, 1960. 92 p. (MIRA 15:8)

163/60,030 004 30m,0 4 . B004/B075

AUTHORS:

Meskina, E. I., Fikhman, V. D., Petrunia, A. A.

Tsar'kova, A. V.

TITLE:

Ways for Reducing the Consumption of Dimethyl Formamide ...

the Production of Nitron Fiber

PERIODICAL:

Khimicheskiye volokna, 1960, No. 4, pp. 13-18

TEXT: The authors attempted to determine the losses in dimethyl formamile (DMF) in the individual stages of the production of Nitron fiber and the possibilities of reducing these losses. They experimentally studied the hydrolysis of DMF at 100°C in 25, 60, and 92% aqueous solution. A Kyri (KU-1) cation exchanger was used for analyzing the mixture. To study the effect of impurities on the hydrolysis, it was studied also with additions of 0.17% oxalic acid, and admixtures of stainless steel of type 1 X 19 H g T (1Kh19N9T) (this steel is used for the construction of apparatus in which Nitron fiber is precipitated). The experimental results are given in Fig. The loss in DMF due to the hydrolysis at 100°C was estimated to 0.00° kg, at 80°C to 0.001 kg per kg of fiber. Furthermore, the authors stilled the

Card 1/5

Ways for Reducing the Consumption of D. Heron. 0/183/60/000,000 ... 1 // Formamide in the Production of Nitron Fiber B004/B075 effect of various rectification methods on the DMF losse. They found that the rectification of the mixture water-DMF in vacuo at only j0-10000 onsiderably reduces hydrolysis. A general calculation of the DMF losses in the individual divisions of the pilot plant (in kgper kg of frier) grelier the following results: spinning division and chemical division . . . . . . . . 0.09-3 43 0.04-0.01 0.06-0.07 0 20-0 7 The DMF losses in the chemical division and the spinning division consist of the loss occurring when changing the filters (0.018 - 0.012 kg/kg  $_{\odot}$ f fiber) and the amount of DMF carried along by the fiber (0.000-0.02 kg ks These losses can be reduced to 0.001 kg, kg by additional washing. Further losses were caused by the removal of LMF by ventilators. These losses are due to the insufficient packing of the apparatus in the chemical division They can be completely eliminated. In the spinning division, however, the evaporation of DMF cannot be avoided. This loss is estimated to 0.112 kg as The authors discuss the regeneration of DMF from the ventilator air of the spinning division. T. M. Ivanova, collaborator of the first association Card 2/5

Ways for Ferroing the Lor Lm; t. mod. S. +1 . 3/163/66/60000,004/60.5 Formamide in the Production of Norma Filter B004/B075

has already studied adsorption by means of charcoal which thewers is inadequate. On the basis of the equilibrium curve of varior pressure if DMF above water, absorption of DMF by water is suggested. The water is distillation column of the rectifier division is capable of absorbing up to 90% of DMF contained in the ventilator air. Considering the possible improvements, the following conclusions are drawn:

DMF losses, kg/kg Nitron chemical division 0.01 - 0.01. by the fiber . 0.001 spinning division 0.04 - 0.045 regeneration . 0.05 - 0.05 - 0.05 other losses . 0.003 - 0.005 - 0.11 - 0.12

The following can be regenerated in the absorption of DMF from ventilator air by means of water:  $\frac{0.035 - 0.04}{\text{remaining loss}}$ 

There are 4 figures, 4 tables, and 4 references: 3 Soviet and 1 German.

Card 3/5

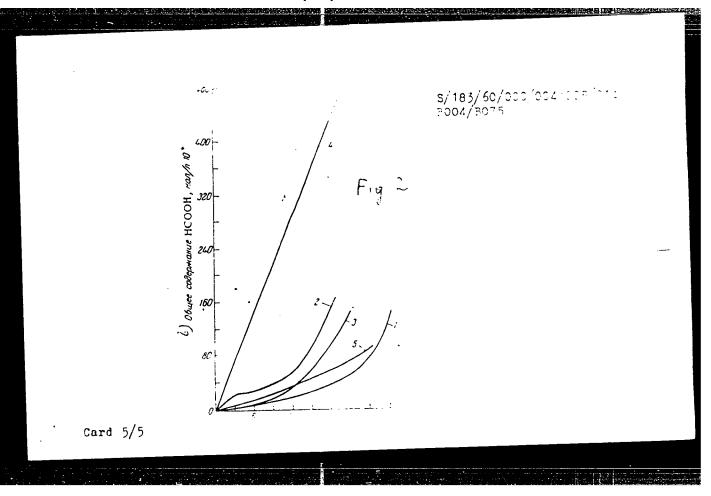
Ways for Reducing the Consumption of Dimetryl S/183/60/000,004 of the Formamide in the Production of Nitron Fiber 8004/8075

ASSOCIATION: Kalininskiy films. UNITY (Kalinin Branch of the AlleUnite Scientific Resear to Institute to Sentinetic Figure Mecket E. I., Fikhman, V. D.; Eksperimental'nyy mayor INITY

(Pilot Plant of the All-Union Scientific Research Institute of Synthetic ribers) Petrunin, N. I., Tsan Kov. A. 7

Leseni to Fig. 2: 10 20% dution of D.F without additions: .00 dution of DMF without additions; 30 600 DMF with addition of stainless steel if the type 1Kh18N)T; 4) 60% DMF with addition of explic acid (0.17% carculate for DMF); 5) 92% DMF without addition; a) hours, b) total centent of HCOOH mole/1-104.

Card 4/5



APPROVED FOR RELEASE: 06/15/2000 CIA-RDP86-00513R001240620014-1"

BOROVSKAYA, V.G., kand.med.nauk; PETRUNIN, P.F.

Functional state of the adrenal cortex, content of blood proteins and some other biochemical indices in patients with eczema. Vest. derm. i ven. 37 no.2:21-25 F'63.

1. Iz Ukrainskogo kozhno-venerologicheskogo instituta (dir. dotsent A.I. Pyatikop).

PETRUNIN, P. F., mladshiy nauchnyy sotrudnik

Pathogenesis, clinical aspects and treatment of lipoid necrobiosis of the skin. Vest. derm. i ven. no.2:35-42 162. (MIRA 15:2)

1. Iz kozhnogo otdela (zav. - prof. Z. N. Grzhebin[deceased])
Ukrainskogo nauchno-issledovatel\*skogo kozhno-venerologicheskogo
instituta (dir. - dotsent A. I. Pyatikop)

(SKIN\_DISEASES) (LIPIDOSIS)

NIKOLAYEV, Georgiy Alekseyevich; PETRUNIN, Endolf Valentinovich; YAREMENKO, Yakov Danilovich; LEBEDKINA, Zoya Stejanovna; KOVERDA, Pavel Trofimovich; SERGEYEV, Yu.l., red.; KUDRYAVITSKAYA, A.A., tekhn. red.

[Work of volunteer constructor offices in introducing inventions] Rabota obshchestvennykh konstruktorskikh biuro povnedreniu izobretenii. Moskva, TSentr. biuro tekhn. informatsii, 1962. 38 p. (MIRA 17:..)

Synthesis of A. -trichloroalkyl-\(\Omega-\) isocyanates and a dichloroalkenyl-\(\Omega-\) isocyanates. Zhur. VKHO 7 no.6:702-703 '62. (MIRA 15:12)

1. Moskovskiy khimiko-tekhnologicheskiy institut imeni D.I. Mendeleyeva. (Isocyanic acid)

PETRUMIN, V.D., fel'dsher

Velamentsus insertion of a short umbilical cord. Fel'd.i akush.
(MIRA 11:11)
23 no.10:33-34 0 '58

L. Oveorokekaya uchastkovaya bol'nitsa Kalushakoy oblasti. (UMBILICUS-ABNORMITIES AND DEFORMITIES)

Dispensary service for the rural population. Fel'i. 1 akusa. 27 no.3:43-44 Mr '62. (M.HA 15:4)

(RURAL MEDICINE)

PETRUNIN, V.D., fel'deher (selo Ovsorok Kaluzhskoy oblasti)

Improving the work of the medical and obstetrical station.

Fel'd. i akush. 27 no.4:12-44 Ap '62.

(MEDICAL CALE)

Prolapse of the cord. Fel'd. i akush. 23 no.7:51 J1'58 (MIRA 11:8) (LABOR, COMPLICATED)

(UMBILICUS)

PETHUNIN, V.D., fal'dsher (selo Ovsorok Kaluzhskoy oblasti)

Layout and equipping of the collective farm maternity home. Fel'd i akush. 24 no.8:41-43 Ag '59. (MIRA 12:12)

(MATERNITY HOMES)

PETRUNIN, V.D., fel'daher (selo Ovacrok Kaluzhakoy oblasti)

Our experience in trying to reduce the number of stilloirths.
Fel'd. i akush. 23 no.6:51-52 Je '58 (KIRA 11:6)

(STILLBIRTH)

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Kranovala ondovka cletjreka profilei ratora avtoblira. 1937 II.

Srudy, 1935, no. 246, p. 8-22, illus., tarpen, diarrs.)

Summary in helish.

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diarrs.)

Summary in a list.

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ARTAMONOV, B.P.; BUGREYPVA, Ye.V.; PETRUNIN, V.I.

Wide-range high frequency conductometer. Zhur. fiz. khim. 39 no.3:796-801 Mr 165.

1. Leningradskiy khimiko-farmatsevticheskiy institut.

CIA-RDP86-00513R001240620014-1" APPROVED FOR RELEASE: 06/15/2000

	a pu-10/Pan-10 IJP(c)
28659-65 BWT(m)/EPA(w)-2/EWA(m)	=2
CCESSION NR: AT5002705	5/3092/64/000/002/0003/0013
GCESPION W.	34 30 ;
WTHOR: Petrunin, V. I.	611
TITLE: On the possibility of scenentum scatter	obtaining proton bunches with small
Morrow Nauchno-iss	sledovateľskiy institut elektrofizi- Fizicheskava apparatura, sborník sta-
heekov apparatuly. Blektlo.	sledovateľskiy institut Fizicheskaya apparatura; sborník sta-
"中国的人们,我们就是一个人的人们的,我们就是一个人的人,我们就是一个人的人,我们就是一个人的人的人,我们就是一个人的人的人,我们就是一个人的人们的人们的人们,	
mace: proton accelera	M tion, particle acceleration, proton le bunching
Linch momentum spream;	
ABSTRACT: In view of the ha ton bunches injected in acce operation of a double bunche	rmful effect of momentum scatter of pro- lerators, the author investigated the lerators, the velocity scatter produced r, where the velocity scatter which is
by the first buncher is comp installed at the input of th	ensated by a second buncher which is see accelerator and is suitably phased
ord1/2	
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AT5002705 ACCESSION NR:

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with the first buncher. The analysis is confined to proton accelerators, inasmuch as the effect of space charge in such accelerators is much smaller than in electron accolerators. It is shown that a monochromatic beam can be obtained either by properly choosing the frequency of the second resonator or by varying the particle energy. the latter being easier to realize. A formula is derived for the reduction in the size of the drift section due to the use of the double bunching, and it is found that the reduction can reach a factor 5--8. It is pointed out that for large current densities the calculation must be made more precise, using for example the method proposed by German and Kompaneyets (Zh. Tekhn. fiz. no. 3, 1956). Orig. art. has: 6 figures and 40 formulas.

ASSOCIATION: None

SUBMITTED:

NR REP SOV: 001

2/2

encl: 00.

OTHER: 000

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:	L 009\(\(\text{L} \cdot \) \(\text{ErT}(\mathbb{m})\)  ACCESSION NR: AT5015937 \(\text{UR}/3092/65/000/003/0051/0063\)	•
	AUTHOR: Davydov, M. S.; Zeytlenok, G. A.; Levin, V. M.; Malyshev, I. F.;  Petelin, I. G.; Petrunin, V. I.; Trushin, N. F.; Finkel shteyn, I. I.	•
	TITLE: Problems of constructing the deflecting system of a 5-Gev antiproton 79 channel	
	SOURCE: Moscow, Nauchno-issledovatel'skiy institut elektrofisicheskoy apparatury, Elektrofisicheskaya apparatura; sbornik statey, no. 3, 1965, 51-63	
	TOPIC TAGS: antiproton, antiproton isolation	
	ABSTRACT: The construction principles of an antiproton-isolating r-f deflecting system are set forth. Calculations showed that the most expedient deflecting system should comprise a set of independently-phased single-gap quasi-toroidal resonators operating at the fundamental wave mode, the deflection being accomplished by an electric r-f field. The deflection system of the OIYaI 5-Gev	
	Card 1/2	.,
	i i	

antiproton channel designed along the above lines (details given) has these characteristics: 16 rectangular-deflecting-area resonators; resonance frequency, 150 Mc; Q-factor, 15000 or higher; shunt resistance, 0.8 Mohms; power loss in one resonator is 60 kw and in the entire deflecting system, 1 Mw at a rated electric-field strength of 31.2 kv/cm. All resonators are mounted in a 3-section 14-m long 1.5-m diameter vacuum tank. The resonators are connected to their feeders via vacuum lead-ins and two-loop matchers. A separate-axcitation 1.5-Mw vhf oscillator produces 6-Asec pulses at a repetition rate of 5 p/min. Orig. art. has: 12 figures and 6 formulas.  ASSOCIATION: none  SUBMITTED: 00 ENGL: 00 SUB CODE: NP, EC  NO REF SOV: 005 OTHER: 001	L 009LC-66	
characteristics: 16 rectangular-deflecting-area resonators; resonance requency 150 Mc; Q-factor, 15000 or higher; shunt resistance, 0.8 Mohms; power loss in one resonator is 60 kw and in the entire deflecting system, 1 Mw at a rated electric-field strength of 31.2 kv/cm. All resonators are mounted in a 3-section 14-m long 1.5-m diameter vacuum tank. The resonators are connected to their feeders via vacuum lead-ins and two-loop matchers. A separate-axcitation 1.5-Mw vhf oscillator produces 6-Asec pulses at a repetition rate of 5 p/min. Orig. art. has: 12 figures and 6 formulas.  ASSOCIATION: none  SUBMITTED: 00 ENCL: 00 SUB CODE: NP, EC  NO REF SOV: 005 OTHER: 001	ACCESSION NR: AT5015937	0
SUBMITTED: 00 ENGL: 00 SUB CODE: NP, EC  NO REF SOV: 005 OTHER: 001	characteristics: 16 rectangul 150 Mc; Q-factor, 15000 or h one resonator is 60 kw and in electric-field strength of 31.2 14-m long 1.5-m diameter va feeders via vacuum lead-ins s Mw vhf oscillator produces 6	lar-deflecting-area resonators; resonance frequency, sigher; shunt resistance, 0.8 Mohms; power loss in the entire deflecting system, 1 Mw at a rated 2 kv/cm. All resonators are mounted in a 3-section accum tank. The resonators are connected to their and two-loop matchers. A separate-axcitation 1.5-5-6-sec pulses at a repetition rate of 5 p/min. Orig.
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ACC NR:	ATC031754
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AUTHOR: Petrunin, V. I.

TITLE: Dynamics of electron movement on the multipactoring effect with the space

charge taken into consideration

SOURCE: Moscow. Mauchno-issledovatel'skry institut elektrofizionen ay apparatury. Elektrofizioheskaya apparatura, no. 4, 196, 30-37

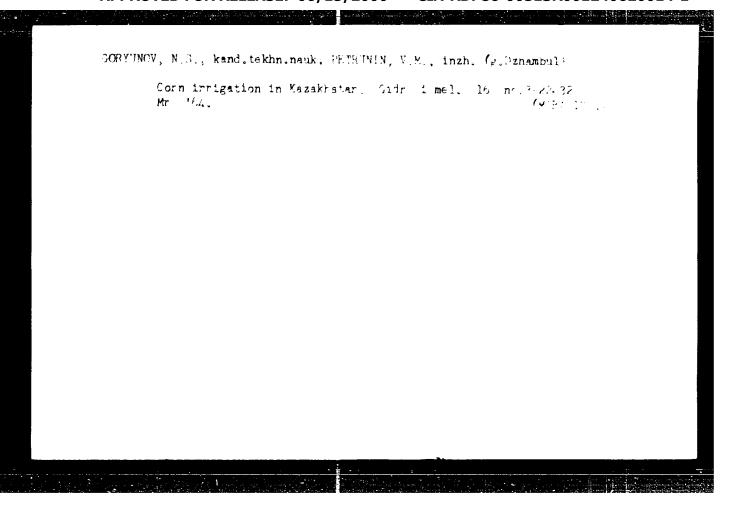
TOPIC TAGS: mathematic analysis, electron motion, electron scattering, apace charge

ABSTRACT: The mathematics of electron movement is developed to deburibe the movement and the deformation of the cluster in the gap p(x). The radia, divergence of the cluster is taken into consideration by compensation focusing. The longitudinal movement of the electron cluster is described mathematically and the results are plotted in the form of curves. The phase limit for electron leakage and phase stability are calculated and the latter is plotted. Orig. art. has: 25 formulas and 7 figures.

SUB CODE: 20,12/SUBM DATE: None/ORIG REF: 001

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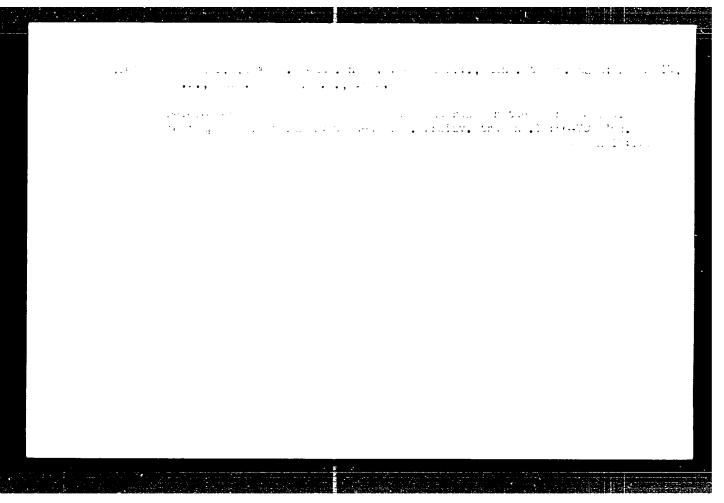
CIA-RDP86-00513R001240620014-1" APPROVED FOR RELEASE: 06/15/2000



GANZ, S.N.; PARKHOMENKO, V.D.; PETRUNIN, Ye.P.

Device for study of the antifriction properties of materials in corrosive media. Zav. lab. 29 no.6:763-764 '63. (MIRA 16:6)

1. Dnepropetrovskiy khimiko-tekhnologicheskiy institut. (Testing machines) (Friction materials)



ACC NR: AR6035421

SOURCE CODE: UR/0137/66/000/009/D043/D043

AUTHOR: Zhukovskiy, B. D.; Zil'bershteyn, L. I.; Yankovskiy, V. M.; Petrunin, Ye. P.; Guzevataya, L. I.

TITLE: Preparation of welded titanium tubing stock for cold working

SOURCE: Ref. zh. Metallurgiya, Abs. 9D281

REF SOURCE: Sb. Proiz-vo trub. Vyp. 16. M., Metallurgiya, 1965, 53-58

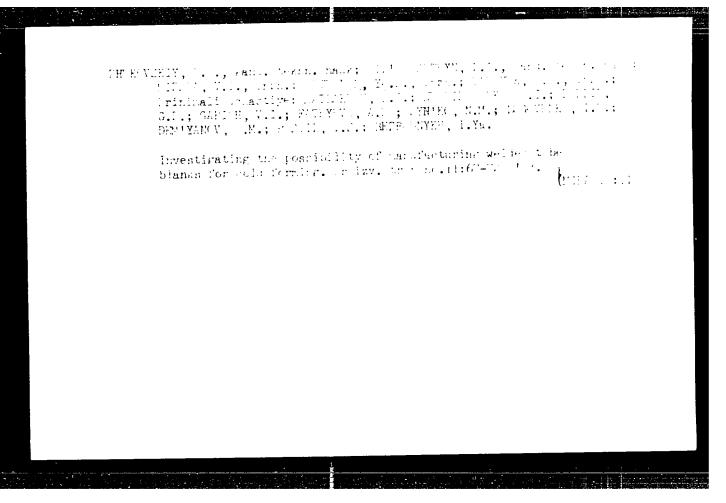
TOPIC TAGS: titanium, seam welding, weld defect, heat treatment, temperature dependence, cold working, flaw detection

ABSTRACT: To determine the continuity of the welded seam, the samples were subjected to x ray flaw detection, which showed that there were no flaws in the welded seam. The samples of the obtained tubes withstood tests for flattening until the tube walls came in contact. To eliminate residual stresses occurring during the manufacture of the welded tubes, heat treatment must be employed. The influence of the tube heat-treatment temperature on the residual stresses was investigated in the temperature interval 550 - 750° in steps of 50°. After determining by the method of N. N. Davidenkov the residual stresses in tube samples annealed at different temperatures, the authors established that heat treatment at 700 - 750° climinates the stresses almost completely. Cold reworking of the obtained tube to dimensions 60 x 0.16, 48 x c. a, and 48 x 0.2 mm has shown that the metal consumption is appreciably reduced and the number of passages is less than in cold working of seamless tubes, thus providing the

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UDC: 621.774.21: 621.791.7

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KOTEL'NIKOV, Viktor Bikolayevich, kand.tekhn.neuk; LIOKUMOVICH, Khatskel'
Khaimovich, kand.tekhn.neuk; PETRUNIMA, Mariya Matveyevna, inzh.;
SINFESOVA, Tamara Petrovna, inzh.; PINGER, A.M., prepodavatel'
tekhnikuma, retaenzent; STESHOV, I.I., insh., nauchnyy red.; GRACHEVA,
A.V., red.; PLEMYANNIKOV, M.N., red.; MEDVELEV, L.Ye., tekhn.red.

[Technology of shoe manufacturing] Tekhnologiis obuvi. Moskva, Gos.
nauchno-tekhn.izd-vo lit-ry po legkoi promyehl., 1959. 602 p.

(Shoe manufacture)

## PETRUEIA, S.P.

Answer to T. I. Broshevskii's discussion on the article. Cause of displacement of the transplant following partial free transplantation of the retina. Vest. oft., Moskva 32 no.4:38-40 July-Ang 1953. (CIML 25:1)

1. Candidate Medical Sciences. 2. Of the Mye Division of Voroshilovgrad Oblast Hospital.

7. On the displacement of a transplant in partial penetrating keratoplasty. Vest. oft. 32, no. 1, 1953.

9. Monthly List of Russian Accessions, Library of Congress, May 1953, Unclassified.

PETRUNIC, A

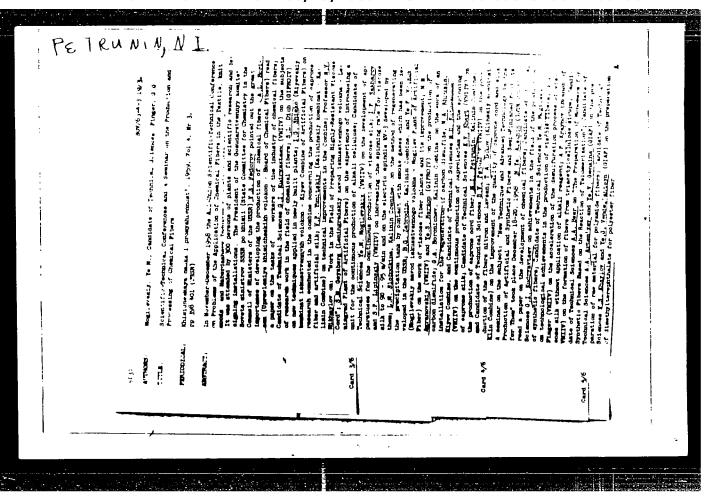
PETRUNIC, A.

Yugoslavia (430)

Technology

Portland cement in the petroleu industry p. 3. NAFTA. vol 3, no 12, Dec 1951

East European Accessions List. Library of Congress. Vol 2, no 3, March 1953. UNCLASSIFIED.



## OCHKUR, V.I.; PETRUNKKIN A.M.

Classical calculation of the probability of excitation and ionization of atoms by electronic impact. Opt. i spektr, 14 no.4:457-464 Ap 163. (MIRA 16:6)

(Collisions(Nuclear physics))

ZOLOTAVIN, A.V.; PETRUN'KIN, A.M.; KHALKIOPOVA, N.N.

Using high sources in dauve-focusing beta spectrometers.

Prib.i tekh.eksp. no.6:27-30 N-D '57. (MIRA 10:12)

1.Leningradskiy gosudarstvennyy universitet im. A.A. Zhdanova.

(Spectrometer)

POTIUNI.

135-58-4-6:47

AUTHOR:

TITLE:

Arc Heat Flow Distribution in Welding Under Flux (C raspredelenii teplovogo potoka dugi pri svarke pod flyusom)

PERIODICAL:

Svarochnoys Protavodstvo, 1958 Nr. 4, pp 19-22 (135R)

ABSTRACT:

Research on heat flow distribution performed by 1.D. Kulagin refers only Ref 1 to surface welding arcs moving with a high speed - up to 1,500-m/hour. A new method to investigate the heat flow distribution of a powerful arc penetrating into the depth of the fusion zone was developed on the basis of the Rykalin and Kulagin methods. The article contains a detailed description of the technology of experiments and gives the mathematical computations Ref 27. Processes of heat flow distribution are illustrated by schematic drawings, diagrams and a table. A formula for determining the shape of a normally elliptical heat source moving on a flat metal layer is also given The following conclusions were made: heat-flow distribution depends on the parameters of the welding process unier flux Increased current higher arc voltages and a reduced welding speed decrease the concentration of heat-The arc penetrating into the base metal causes flow

Card 1/2

Arc Heat Flow Distribution in Welding Under Flux 2 \* \* 1 + 2 + 2 + 2 + 2 + 1

> heat distribution on the fusion zone. Data was obtained which makes it possible to apply the method of distributed sources. This improves the calculation of heat transfer indeesses in zones immediately adjacent to the minto There are 0 figures, 4 schematic drawings, 1 table, 4 tia-

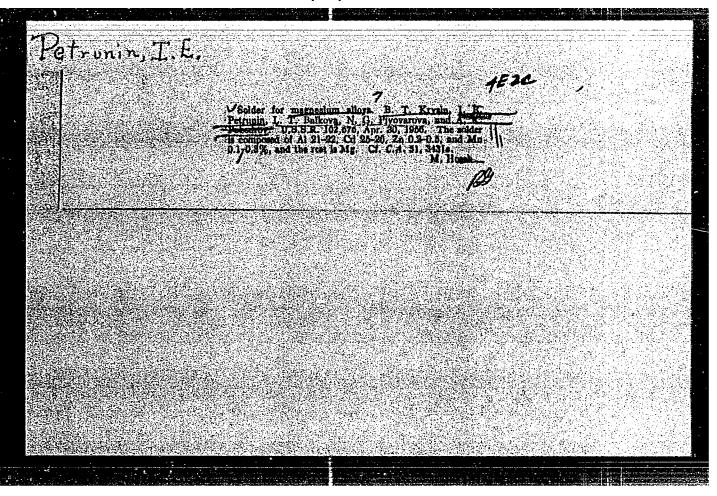
grams and ? Soviet references.

ASSOCIATION: Institut metallurgii imeni A A Baykova AN SSSR (Institute

of Metallurgy imen: A.A. Baykov of the AS USSR)

AVAILABLE: Litrary of Congress

Card 272



21158

\$,032,61,027,004,018 028 B107 B001

15.2142

AUTHORS: Petrunin, A. M. and Fetrunin, I. (e.

TITLE:

Test of friction cermets for adhesive power to the steel

carcass

PERIODICAL:

Zavodskaya laboratoriya, v. 27, no. 4, 1961, 461

TEXT: The authors suggest a method of testing cermets for shearing in a system devised by them for this purpose. It is possible thereby to control the quality of adhesion of such substances to the steel carcass. It is stated that an increase of the content of nonmetallic components causes this adhesion to be impaired considerably. The use of cermets for heavy duty brakes is thus reduced. The intermediate metal powder layer suggested by the authors [Abstracter's note: No reference] to serve as a base for cermets augmented the adhesive power (after pressing and sintering) to the steel carcass, and, thus, the serviceability under heavy stress. However, the quality of adhesion of various sets of cermets is in this case very difficult to be evaluated by comparison. To find a way out of this difficulty, the authors tested annular cermets for shear-

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s, 032, 61, 027 004 018 008 B103, B20

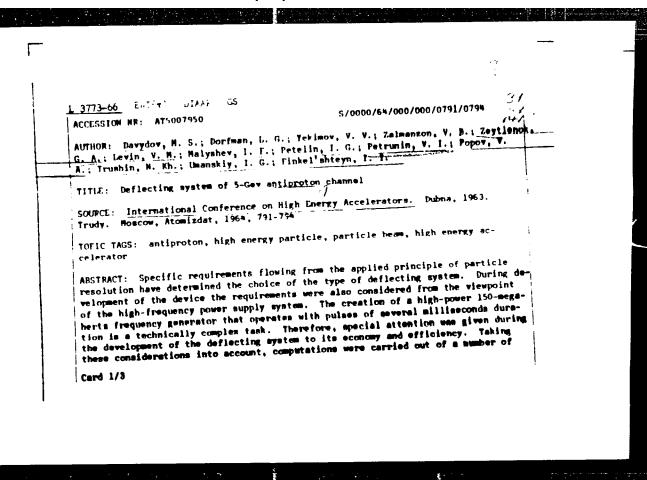
Test of friction cermets for ...

ing in the rotate ferrors (exampled terme of the level of a ferror for reproduction) with this changes terme of the level of a ferror of machine. The latter is kept under stress with the same of suffers breakdown, and the ahearing resistance is determined by the formula

Here, F denotes the maximum destructive load in  $\tau_{\text{shear}} = P/F \text{ kg, mm}^2$ . kg. F is the area of the cross section of the annular sample at the site of shearing in mm2. The effect of friction may be neglected. To prepare the samples, 2-5 workpieces are selected from a set of cermets, and turned into annular numples with external diameters of 16 1 0.00 mm and an inside diameter of 12 + 0.1 mm. To indicate the breaking direction, a 0.75-mm deep cut is applied externally to the sample at the boundary with the steel carcass. The authors' method not only allows the control of adhesion, but also a more accurate choice of pressure for sintering. There is I figure.

card 2/2

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alternate deflecting mystems in the form of a waveruids or hand line operating in the energy recuperation regime, or in the form of a system of many cavity or singlecavity volume resonators. As shown by the computations, it is most expedient to make the deflecting system in the form of a set of independently phased resonators of the quasitoroidal type, which operate in the fundamental mode of the electric oscillations, with the use of high-frequency electrical field for deflecting the particles. The report discusses the resonators employed in the deflecting system and their arrangement in the system. The chosen resonator form permits one to obtain a specific homogeneity of the deflecting field in the cross section of a beam by selection of suitable dimensions. The report discusses the characteristics of the developed system. The linear dimensions of the apertures in the resonators for channeling the beam are commensurable with the operating wavelength, which fact leads to the radiation of electromagnetic energy and to the appearance of a strong bond among the resonators. In order to eliminate this phenomenon and preserve complete transparency of the channel for the beam of deflected particles among the resonators, the waveguide segments are provided with limiting wavelength much lower than the operating one, and feedback is introduced in the magnetic field. As shown by investigations, the bond among the resonators is simost completely eliminated. Considerable attention was paid to the electric transparency of the resona-

Card 2/3

	tors. The field strength in the nitude of the deflecting pulse that were taken in an electroly in the high-frequency field durand for the difference between in a gap. Heasures were also electron resonance discharge.  ASSOCIATION: Nauchno-issledor imeni D. V. Yefremova GKAE ESS Equipment, GKAE SSSR)  SUBMITTED: 28May88  NO REF SOV: 000	ring the particles flight the static and high-frequent taken to eliminate in the Porig. ert. has: 2 figures	time through a resonant new pictures of the fieles esonatore the secondary	14	
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